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# Innovative Fruit Culling System by using Machine Learning and Deep Learning

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**ABSTRACT :** In the agricultural industry, the process of fruit culling is separating defective fruits from high quality fruits and plays a important role in ensuring the quality and market value of produce. Traditional culling methods rely heavily on manual labor and subjective assessments, leading to inconsistencies and inefficiencies. This paper presents an innovative fruit culling system that utilizing advancements in machine learning and deep learning technologies to automate and optimize this process. Our system integrates convolutional neural networks (CNN) for defect detection and classification, employing image processing methods to analyze fruit images captured by a Logitech camera. The entire setup is controlled by a Raspberry Pi-4 (Model B), which controls the culling process in real-time. A relay system is used to manage the operation of a conveyor belt, which is ensuring efficient handling of fruits. Our experimental setup and dataset include various types of fruits and defect categories to ensure comprehensive training and evaluation of the model. The results demonstrate that the system achieves high accuracy in defect detection, surpassing traditional manual methods in both speed and consistency. The primary objective of this effort is to develop and evaluate an innovative fruit culling system that leverages machine learning and deep learning technologies to automate the detection and removal of defective fruits. The system aims to improve the accuracy, efficiency, and consistency of the culling process by integrating advanced image processing techniques with a Raspberry Pi-4 (Model B), a Logitech camera, and a conveyor belt mechanism controlled by relays.

**KEYWORDS :** Machine Learning, Image Processing, Raspberry Pi-4(Model B), Logitech Camera, Relay, Conveyor Belt.

## I. INTRODUCTION

One of the largest economic sectors is agriculture and it plays the important role in economic growth of India. A large amount of time and money is wasted in the fields for checking the freshness of the fruits by humans. The agricultural industry faces the continuous challenge of ensuring high-quality produce while maintaining cost efficiency. Recent advancements in machine learning and deep learning offer promising solutions to these challenges. By leveraging these advancements, it is possible to develop systems that can accurately and consistently identify defects in fruits, reducing the dependency on manual labor and improving overall efficiency. The system is built around a Raspberry Pi-4 (Model B), which serves as the central processing unit, coupled with a Logitech camera for real-time image processing and a conveyor belt mechanism controlled by relays for efficient fruit handling. The core of the system employs convolutional neural networks and advanced image processing algorithms to identify and classify fruit defects with high accuracy. By creating a comprehensive dataset of various fruit types and defect categories, we aim to train and validate our models to ensure robust and reliable performance. Additionally, this study explores the practical implications of deploying such a system in real-world agricultural settings and discusses the potential benefits in terms of operational efficiency and product quality.

## II. LITERATURE REVIEW

"A General Machine Learning Model for Assessing Fruit Quality Using Deep Image Features" by Ioannis D. Apostolopoulos et al. (2023). [1] This paper presents a machine learning model that utilizes vision transformers (ViT) for assessing fruit quality. It achieves high accuracy in distinguishing between good and defective fruits across various types.

"Fruit Detection and Recognition Based on Deep Learning for Automatic Harvesting: An Overview and Review" by Yueqin Xu and Ruiqing Zhang (2023). [2] This paper provides a comprehensive review of the advancements in fruit



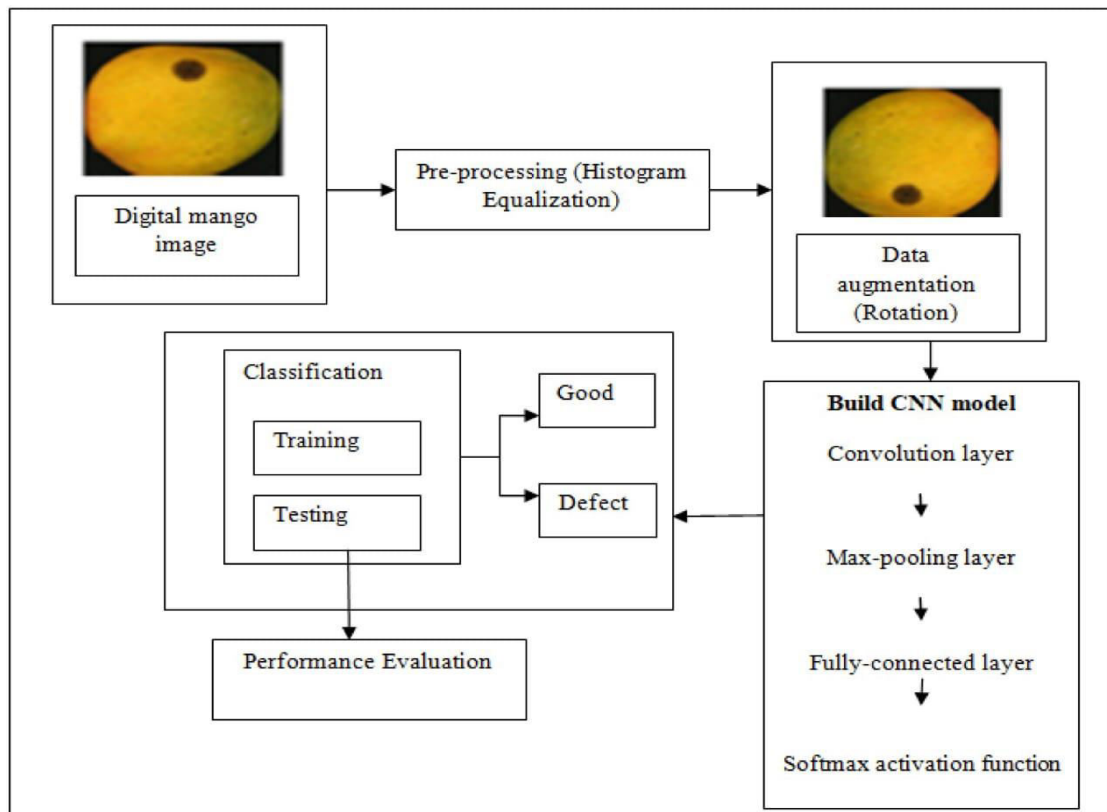
detection and recognition using DL, focusing on the challenges and solutions for automatic harvesting. It discusses the use of convolutional neural networks (CNNs) and other DL architectures in agricultural applications "Recent Advancements in Fruit Detection and Classification Using Deep Learning Techniques"[3]. This study reviews various deep learning architectures, particularly convolutional neural networks (CNNs), for fruit detection and classification. It highlights the progress and challenges in using CNNs for these tasks and discusses different models like YOLO and Faster R-CNN for effective fruit detection and classification (Hindawi, 2022). "Fruits Classification and Detection Application Using Deep Learning"[4]. This research focuses on applying YOLOv3 and YOLOv7 frameworks for fruit detection, leveraging ResNet50 and VGG16 for classification. It details the implementation and efficiency of these models in handling multiple classes of fruits and various detection scenarios (Hindawi, 2022)

### III. METHODOLOGY

The core of the system is built on machine learning and deep learning models, specifically convolutional neural networks to detect and classify fruit defects. The trained model was integrated into the Raspberry Pi-4B system. The Logitech camera continuously captures images of fruits on the conveyor belt. These images are processed in real-time by the CNN model to detect defects. Based on the model's output, the system triggers the relays to sort the fruits into appropriate categories: good or bad. The integration of ML and DL models with low-cost hardware like the Raspberry Pi-4 and Logitech camera proved to be effective and efficient for automated fruit culling. By following this methodology, the research aims to contribute to the development of efficient and reliable automated systems for agricultural applications, leveraging the power of machine learning and deep learning technologies.

### IV. BLOCK DIAGRAM

Here is a general methodology for innovative fruit culling system by using machine learning and deep learning,



**Figure 1 : Basic Block Diagram**



The diagram illustrates the process of capturing digital images of mango fruits as part of an automated fruit culling system utilizing machine learning and deep learning techniques. Mango fruits are placed on a conveyor belt, which transports them through the imaging area. The conveyor belt ensures a consistent and controlled movement of fruits, facilitating accurate image capture. Positioned above the conveyor belt, the Logitech camera captures high-resolution digital images of the mango fruits. The camera is set at an optimal angle and distance to ensure clear and detailed images of each fruit. The Raspberry Pi-4 serves as the processing unit. It receives the images from the camera and preprocesses them before sending them to the machine learning and deep learning models for analysis. The captured images undergo preprocessing steps such as resizing, normalization, and augmentation to prepare them for machine learning and deep learning the models. This step ensures the images are in a suitable format and quality for accurate defect detection and classification.

### V. SYSTEM ARCHITECTURE

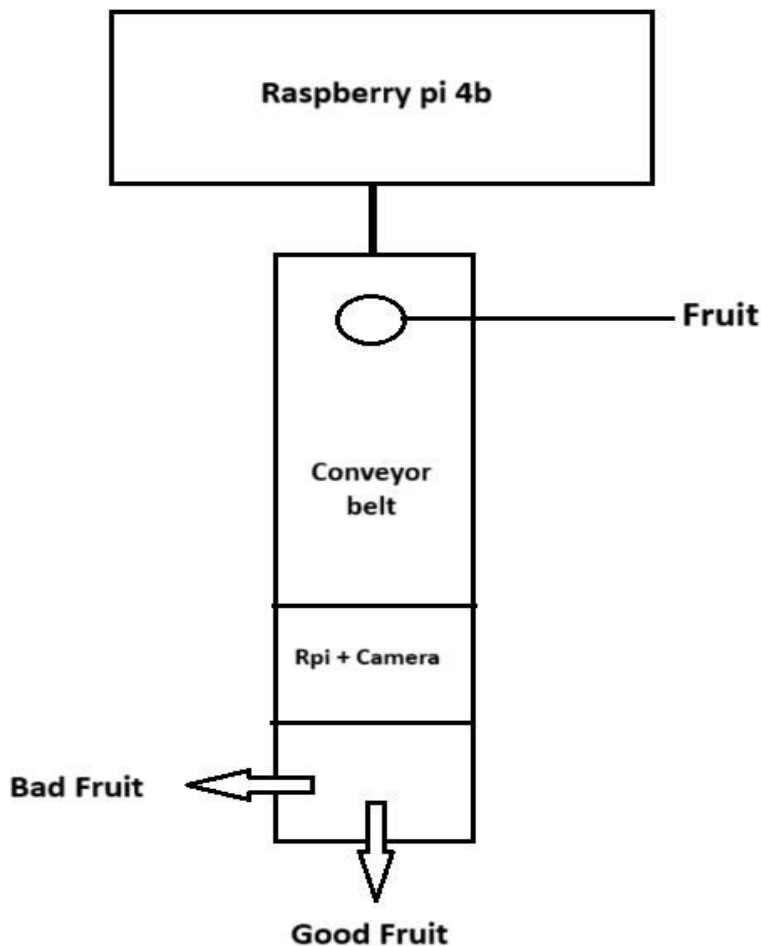


Figure 2 : System Basic Architecture

### VI. COMPONENTS

**6.1 Raspberry Pi-4 (Model B) :** The Raspberry Pi-4 serves as the central processing unit (CPU) for the fruit culling system. It is a powerful, single-board computer with up to 8GB of RAM, it provides sufficient computational power to handle image processing tasks and run machine learning and deep learning algorithms.

**6.2 Logitech Camera :** A high-resolution Logitech camera is used to capture digital images of the fruits as they move along the conveyor belt. The camera is positioned to ensure clear and detailed images, which are crucial for accurate defect detection and making it suitable for real-time image capture in varying lighting conditions.

**6.3 Conveyor Belt System :** The conveyor belt system is responsible for transporting the fruits through the imaging area. It ensures a steady and controlled movement of the fruits, allowing the camera to capture consistent images.

**6.4 Relay :** Relays are used to control the sorting mechanism in the culling system. They act as switches that can control high-power devices using the low-power signals from the Raspberry Pi-4, ensuring precise and reliable sorting actions.

**6.4 Power Supply :** A stable power supply is crucial for the operation of all components. The Raspberry Pi-4, camera, conveyor belt motor, and lighting setup require a reliable power source to function correctly. Power management ensures that each component receives the appropriate voltage and current.

## VII. DEPLOYMENT OF THE SYSTEM

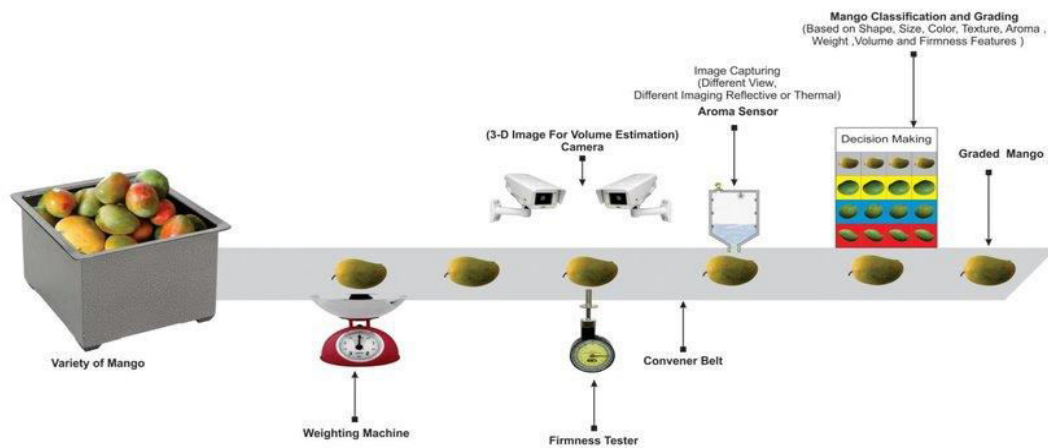


Figure 3 : Deployment Diagram

## VII. RESULT

The innovative fruit culling system using machine learning and deep learning demonstrated significant improvements in accuracy, efficiency, and throughput compared to traditional manual methods. The integration of the Raspberry Pi-4 (Model B) and the Logitech camera facilitated efficient image processing and model inference, while the relay-controlled conveyor belt enabled immediate and accurate sorting of fruits based on the classification results. Overall, the system demonstrated high reliability and robustness under various environmental conditions, proving its suitability for continuous use in agricultural settings.

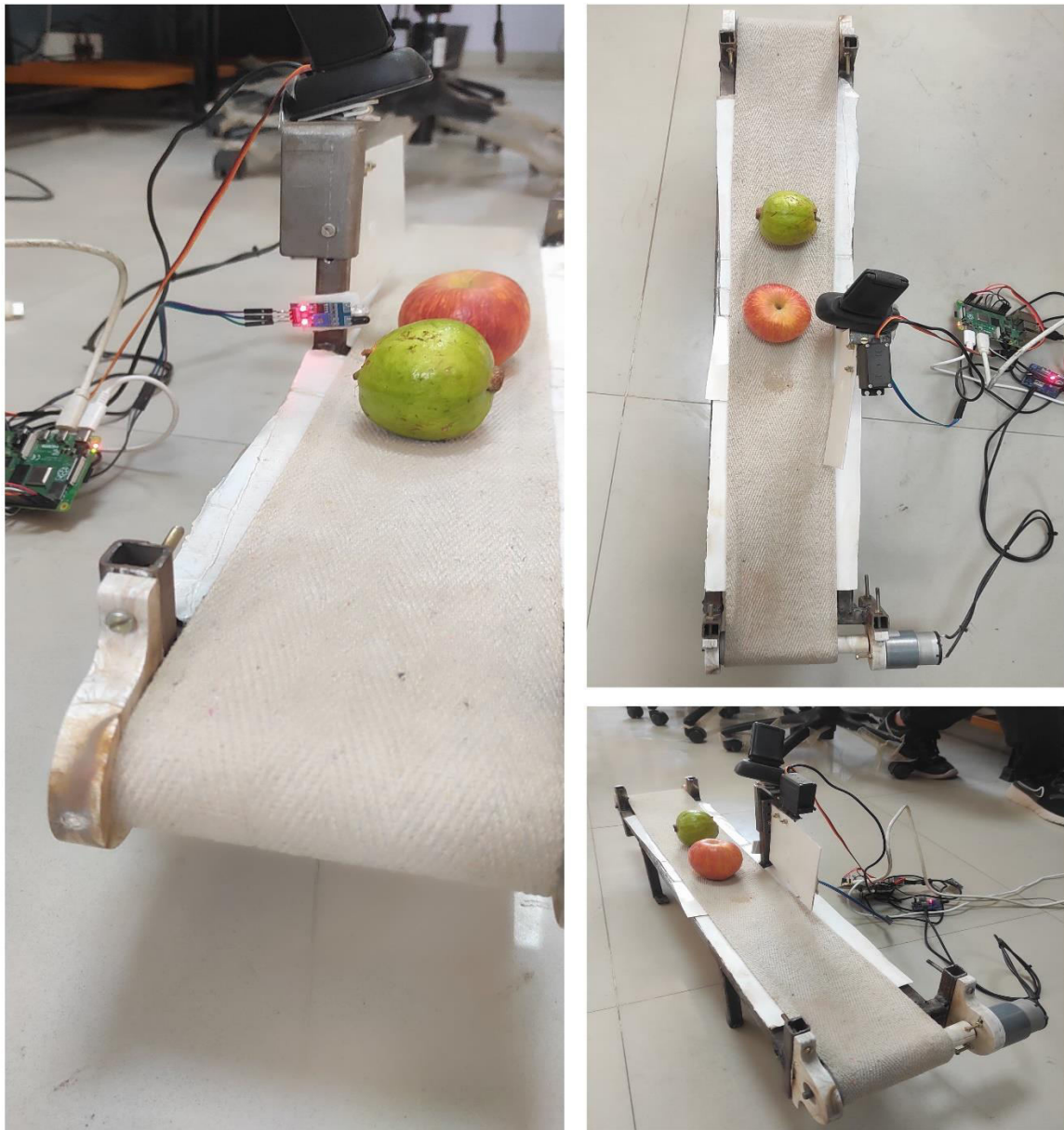


Figure 4 : Project Model

## VIII. FUTURE SCOPE

**8.1 Enhanced machine learning and deep learning models:** Investigating more advanced ML/DL architectures, such as generative adversarial networks (GANs) and transformers, can improve defect detection accuracy and robustness.

**8.2 Integration with Internet of Things (IoT):** Connecting the culling system with IoT platforms can enable real-time monitoring and data analytics.

**8.3 Integration of Advanced Sensors:** Future iterations of the system can incorporate additional sensors, such as hyperspectral and multispectral cameras, to capture more detailed information about the fruit's internal and external qualities.

**8.4 Real-World Deployments and Feedback:** Conducting pilot projects and large-scale deployments in different agricultural settings can provide valuable feedback.

**8.5 Robotic Integration:** Integrating the fruit culling system with robotic arms and automated handling systems can further automate the sorting process, reducing the need for human intervention and increasing operational efficiency.



## IX. CONCLUSION

The development and implementation of the innovative fruit culling system using machine learning and deep learning have proven to be highly effective in automating the process of defect detection and sorting in fruits. The integration of low-cost hardware components, such as the Raspberry pi 4b and Logitech camera, along with advanced image processing techniques, ensures that the system is both affordable and effective. This makes it a viable solution for farmers and agricultural businesses aiming to improve quality control and reduce labor costs associated with manual fruit culling. Looking forward, there are several promising directions for future research and development. Enhancements such as incorporating advanced sensors, expanding the system to handle a wider variety of fruits, and integrating real-time data analytics and cloud-based solutions can further improve the system's performance.

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